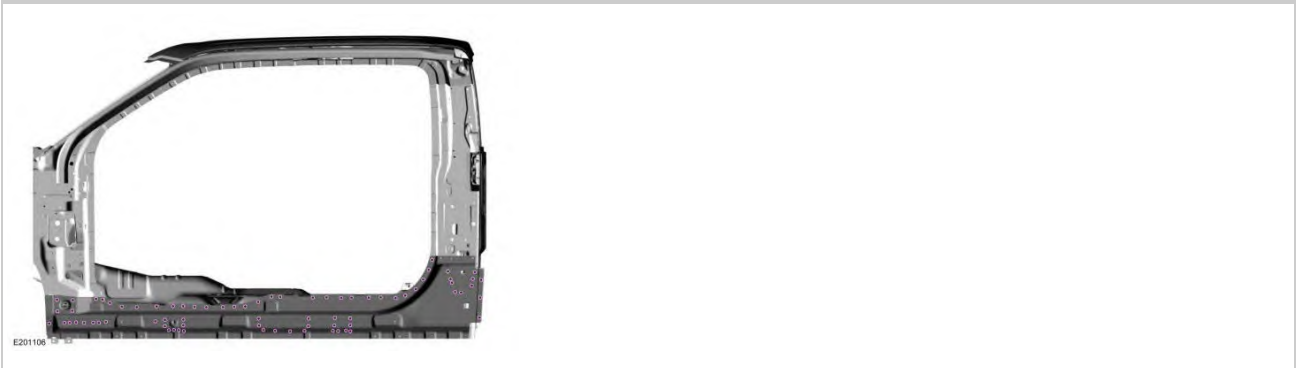


4.

Remove the rocker panel outer SPR fasteners. Use the General Equipment: Spot Weld Drill Bit



5.

Break the adhesive bond and remove the rocker panel. Use the General Equipment: Hot Air Gun



REMOVAL AND INSTALLATION > ROCKER PANEL - SUPERCAB > INSTALLATION



NOTE: Body side sectioning is prohibited within 50mm of door hinge, door striker and restraints anchoring points.



NOTE: SPR fasteners may not be placed directly over original SPR location. They must be placed adjacent to original location matching original quantity.



NOTE: Blind rivet or solid rivet fasteners may be used in place of SPR fasteners after enlarging holes to 6.5 mm.



NOTE: Specific technical details including, but not limited to, fastener and adhesive information is included in the Instruction Sheet for each service part (found in the service part packaging). Instruction Sheets can also be found on the PTS (Professional Technician

Society) located under the Service Tips tab for this vehicle.

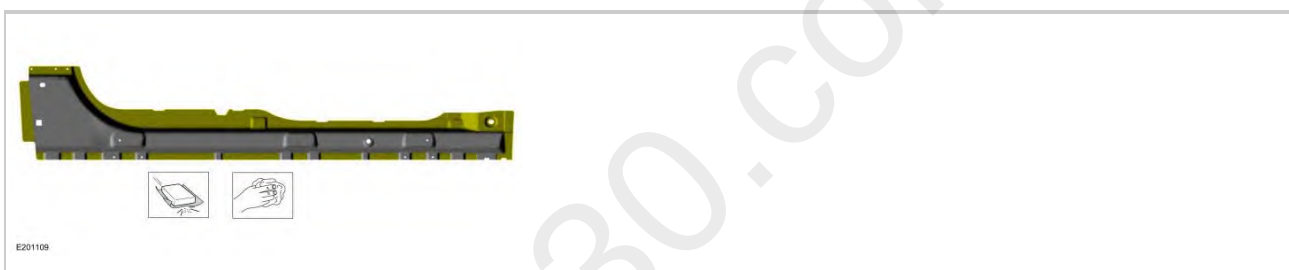
1.

Sand using 80 grit sand paper to remove old adhesive and e-coat and clean.



2.

Sand using 80 grit sand paper to remove old adhesive and e-coat and clean.



3.

Apply adhesive.

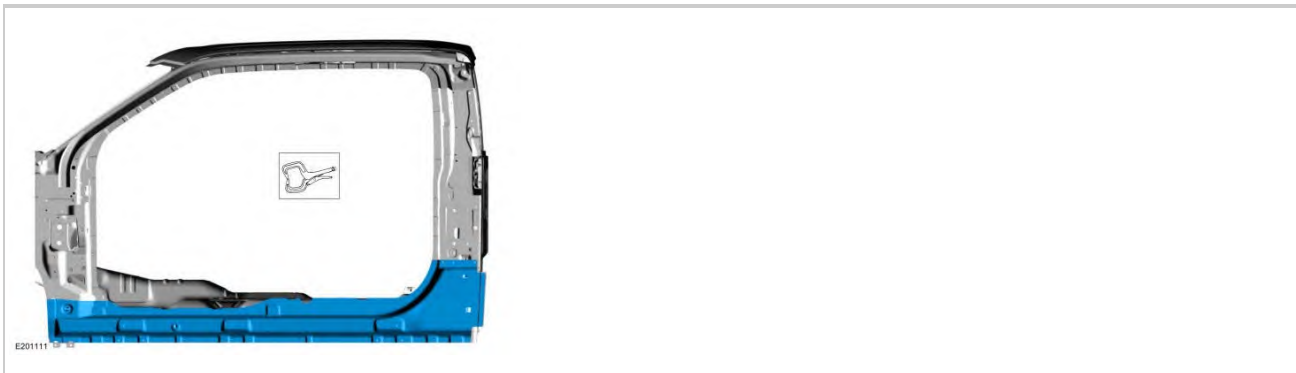
Material

: Metal Bonding Adhesive / TA-1, 3M™ 08115, Fusor® 108B



4.

Install the rocker panel and clamp in position. Use the General Equipment: Locking Pliers



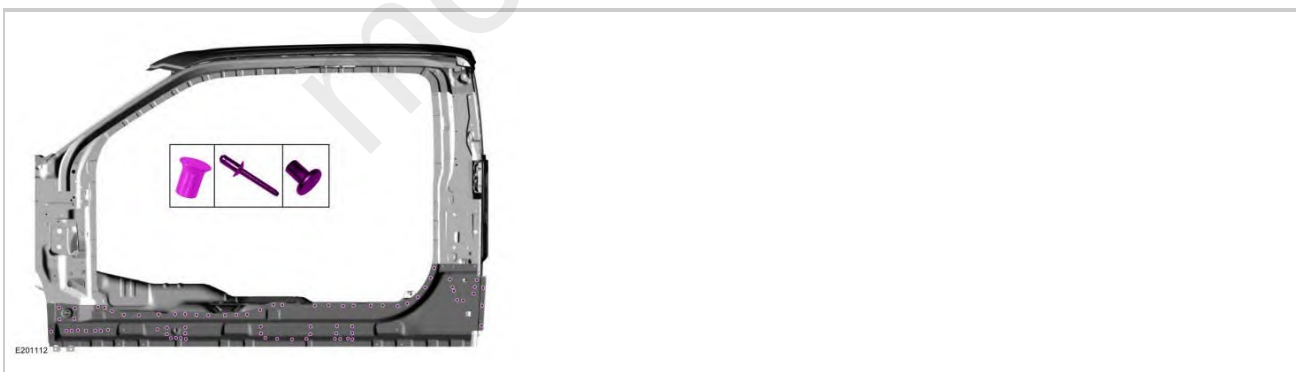
5.

 **NOTE:** SPR fasteners may not be placed directly over original SPR location. They must be placed adjacent to original location matching original quantity.

 **NOTE:** Blind rivet or solid rivet fasteners may be used in place of SPR fasteners after enlarging holes to 6.5 mm.

 **NOTE:** Specific technical details including, but not limited to, fastener and adhesive information is included in the Instruction Sheet for each service part (found in the service part packaging). Instruction Sheets can also be found on the PTS (Professional Technician Society) located under the Service Tips tab for this vehicle.

Install fasteners. Refer to: Joining Techniques . Use the General Equipment: Self-Piercing Rivet (SPR) Remover/Installer Use the General Equipment: Blind Rivet Gun



6.

 **NOTE:** SPR fasteners may not be placed directly over original SPR location. They must be placed adjacent to original location matching original quantity.